

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (currently amended) A method Method for production of a mast masts mainly based on comprising at least three identical extruded bodies mast elements having opposing side edges, the mast elements are interconnected along the side edges at corners of the mast, each of the mast elements having a straight elongated channel section along one of the side edges and a straight elongated rail section along the opposing one of the side edges, the rail section of one of the mast elements being inserted into the channel section of an adjacent one of the mast elements for establishing a joint between the one of the mast elements and the adjacent one of the mast elements and formed with a general cross section area which comprising at least three mast elements joined in the corner by means interacting rail sections and channel sections, wherein the method comprises:

providing the channel section is provided with inwardly tapered inner wall sections formed during the extrusion process of forming the extruded mast elements, an inner distance between the inner wall sections at a bottom end of the channel section is equal to or larger than a width of the rail section;

inserting at least a part of the rail section of the one of the mast elements element is inserted into the channel section on an the adjacent one of the mast elements element; and

moving in the joint is obtained by a substantially continuous motion, of a roller type tool in longitudinal direction of and on the exterior of the channel section, the roller type tool having rollers arranged on opposing sides of the channel section, the rollers having outwardly projecting knobs to be pressed onto the joint, the rollers providing sufficient force to clamp the channel section and the rail section together, causing permanent deformation of the channel section (4) around the rail section, and forming one of the corner corners of the mast, wherein the knobs form spot strengthened areas on both opposing sides of the joint.

2. (currently amended) The method Method according to claim 1, wherein the at least a part of the rail section intended to be in engagement with inserted in the channel section on an adjacent mast element is provided with teeth, ridges or rifles 6-or similar at least along parts of the a length of the mast elements, said teeth, ridges or rifles 6-or similar being at least partly deformed in order to obtain a secure joint between the channel section and the rail section when the roller like type tool clamps said two parts the channel section and the rail section.

3. (currently amended) The method Method according to claim 1, wherein at least one of the inner wall sections of the channel section is provided with teeth, ridges or rifles 6-or similar, said teeth, ridges or rifles 6-or similar being at least partly deformed to form a secure joint when the roller like type tool forces the walls of the channel section into gripping contact with the rail section.

4. (currently amended) The method Method according to claim 1, wherein one the inner wall sections of the channel seetions is section are tapered with respect to the other one another inner wall in order to simplify insertion of the rail section into the channel section, whereupon the tapered wall inner wall sections on the channel section are forced against the rail section by means of the roller like type tool.

5. (currently amended) The method Method according to claim 1, wherein the a transition between the at least one tapered wall one of the inner wall sections of the channel section along its inner surface on the lower part of the wall one of the inner wall sections is provided with an inner recess in order to secure a proper joint between the channel section and the rail section.

6. (canceled)

7. (currently amended) The method Method according to claim 1, wherein the element each of the mast elements comprises a plurality of interconnected tubular profiles and interconnected with intermediate plates, the tubular profiles during the extrusion process or subsequent to the extrusion process being provided with intermittent slits on one or both side of

the tubular profile, whereupon the element each of the mast elements are stretched in a lateral direction with respect to the longitudinal direction of the elements thereby forming a lattice element.

8. (currently amended) The method Method according to claim 2, wherein at least one of the inner walls wall sections of the channel section is provided with teeth, ridges or rifles 6-or-similar, said teeth, ridges or rifles 6-or-similar being at least partly deformed to form a secure joint when the roller like type tool forces the walls of the channel section into gripping contact with the rail section.

9. (currently amended) The method Method according to claim 2, wherein one the inner wall sections of the channel sections is section are tapered with respect to the other one another inner wall in order to simplify insertion of the rail section into the channel section, whereupon the tapered wall inner wall sections on the channel section are forced against the rail section by means of the roller like type tool.

10. (currently amended) The method Method according to claim 3, wherein one the inner wall sections of the channel sections is section are tapered with respect to the other one another inner wall in order to simplify insertion of the rail section into the channel section, whereupon the tapered wall inner wall sections on the channel section are forced against the rail section by means of the roller like type tool.

11. (currently amended) The method Method according to claim 2, wherein the a transition between the at least one tapered wall one of the inner wall sections of the channel section along its inner surface on the lower part of the wall one of the inner wall sections is provided with an inner recess in order to secure a proper joint between the channel section and the rail section.

12. (currently amended) The method Method according to claim 3, wherein the a transition between the at least one tapered wall one of the inner wall sections of the channel section along its inner surface on the lower part of the wall one of the inner wall sections is

provided with an inner recess in order to secure a proper joint between the channel section and the rail section.

13. (currently amended) The method Method according to claim 4, wherein the a transition between the at least one tapered wall one of the inner wall sections of the channel section along its inner surface on the lower part of the wall one of the inner wall sections is provided with an inner recess in order to secure a proper joint between the channel section and the rail section.

14.-17. (canceled)

18. (currently amended) The method Method according claim 2, wherein the element each of the mast elements comprises a plurality of interconnected tubular profiles and interconnected with intermediate plates, the tubular profiles during the extrusion process or subsequent to the extrusion process being provided with intermittent slits on one or both side of the tubular profile, whereupon the element each of the mast elements are stretched in a lateral direction with respect to the longitudinal direction of the elements thereby forming a lattice element.

19. (currently amended) The method Method according claim 3, wherein the element each of the mast elements comprises a plurality of interconnected tubular profiles and interconnected with intermediate plates, the tubular profiles during the extrusion process or subsequent to the extrusion process being provided with intermittent slits on one or both side of the tubular profile, whereupon the element each of the mast elements are stretched in a lateral direction with respect to the longitudinal direction of the elements thereby forming a lattice element.

20. (currently amended) The method Method according claim 4, wherein the element each of the mast elements comprises a plurality of interconnected tubular profiles and interconnected with intermediate plates, the tubular profiles during the extrusion process or subsequent to the extrusion process being provided with intermittent slits on one or both side of

the tubular profile, whereupon the element each of the mast elements are stretched in a lateral direction with respect to the longitudinal direction of the elements thereby forming a lattice element.

21. (currently amended) The method Method according claim 5, wherein the element each of the mast elements comprises a plurality of interconnected tubular profiles and interconnected with intermediate plates, the tubular profiles during the extrusion process or subsequent to the extrusion process being provided with intermittent slits on one or both side of the tubular profile, whereupon the element each of the mast elements are stretched in a lateral direction with respect to the longitudinal direction of the elements thereby forming a lattice element.

22. (currently amended) The method Method according claim 6, wherein the element each of the mast elements comprises a plurality of interconnected tubular profiles and interconnected with intermediate plates, the tubular profiles during the extrusion process or subsequent to the extrusion process being provided with intermittent slits on one or both side of the tubular profile, whereupon the element each of the mast elements are stretched in a lateral direction with respect to the longitudinal direction of the elements thereby forming a lattice element.